

**CIGWELD**

AN ESAB BRAND

**ESAB**®

# STRIKE GOLD

OK®

# GOLDROX™

HIGH QUALITY  
ALL POSITION  
STICK ELECTRODE.



OK

# GOLDROX



OK GoldRox is a true all-round and all-position rutile electrode. With exceptional arc stability and reduced spatter for decreased cleaning time, start and restart properties that allow for easy tack welds, and brilliant slag removal, novice and experienced welders can rely on OK GoldRox.

Available in different package sizes – all fully recyclable – to make sure each pack fits specific job requirements.

## APPLICATIONS

- Wrought iron furniture
- Steel furniture, square or rectangular hollow tube sections
- Mild steel plate, sheet metal and galvanised iron sheet
- Gates, security grills, barbecues, trolleys, letter boxes, trestles, billy carts, shelved storage units
- Pipes, Tanks, frames, fences, gates, ducting and hoppers
- Rolling stock and railway maintenance work
- Pressure vessel, ship building, bridge fabrications.

Part No.	Description	Packs/ Carton	Carton Weight
46592025Z0	OK Goldrox 2.0mm 1kg	20	1
4659253510	OK Goldrox 2.5mm 2.5kg	6	2.5
46592535Z0	OK Goldrox 2.5mm 1kg	20	1
4659323510	OK Goldrox 3.2mm 2.3kg	6	2.3
46593235Z0	OK Goldrox 3.2mm 1kg	20	1
4659403510	OK Goldrox 4.0mm 2.4kg	6	2.4

## CLASSIFICATIONS

SFA/AWS A5.1: E6013

ISO 2560-A: E 42 0 RC 11

ISO 2560-B: E4913 A U

## APPROVALS\*

ABS	2	DNV-GL	2
BV	2	LR	2
CE	EN 13479	VdTÜV	1962
DB	10.039.28		

## TYPICAL ALL WELD METAL MECHANICAL PROPERTIES:

Yield Stress.	460 MPa
Tensile Strength	520 MPa
Elongation	23%
CVN Impact Values	60 J av @ 0°C